

Rolling - Spare - Parts

11/2005



- Complete stand including rest bar, screw down device, rail, window plates etc ...
- Guide, cassette equipment for rod and bar rolling mill static, nozzles, inserts, levers... etc. strippers guide plates.
- Guide rollers, straight, groove, twister.
- Gears, pinions, shafts, axles etc...
- Sprocket, coupling, sleeves, yoke
- Segment caster rolls and segment frames
- Wet and dry furnace rolls made out of high Nickel based alloy.
- Descaler rolls and descaler heads
- Transport rolls, looper rolls, wrapper rolls, run in /out rolls, etc....
- Dummy bar and dummy bar chain complete
- Pinch rolls, multi rolls, driven rolls
- Liners , window plates, side liners .
- Supports, bearing housing, covers labyrinth rings
- Sprocket, chains, bucket etc...
- Flat and circular knives.
- Leveller rolls for slitting and straightening lines.
- Different parts for Herkules and Sundbrita machines (spindle, arbors, brocket, holder, twister, cutter, wire guide etc...)
- Different wearing parts according to drawings.

A- CNC-turning machine:

Turning diameter up to 450 mm
Turning length up to 1500 mm

- Conventional lathes + DRO

Turning diameter up to 1400 mm
Turning length up to 8000 mm

B- CNC-Milling machine

Table size 1000 x 3000 mm
580 x 1800 mm
400 x 1400 mm

- Conventional milling machine

Vertical / horizontal / DRO:
Table size 320 x 1400 mm
450 x 1800 mm

C- Horizontal Boring Machine / DRO:

Table size 1500 X 1800 mm 8 ton w.p.
1000 X 1200 mm 3 ton w.p.
400 X 800 mm 1 ton w.p.

D- Cylindrical grinding machine CNC

Max grinding diameter 600 mm
Max grinding length 4000 mm
Max grinding weight 4000 kg

E- Plano milling machine 2000 x 4000 mm

- Shaping machines
- Drilling / tapping machine
- Sawing machine up to \varnothing 450 round

F- Heat treatment facilities

- Cabin furnaces up to 1280 C degree
- Dogge furnaces up to 1280 C degree
- Dogge furnaces up to 900 C degree
- Induction furnaces

G- welding facilities / hardfacing:

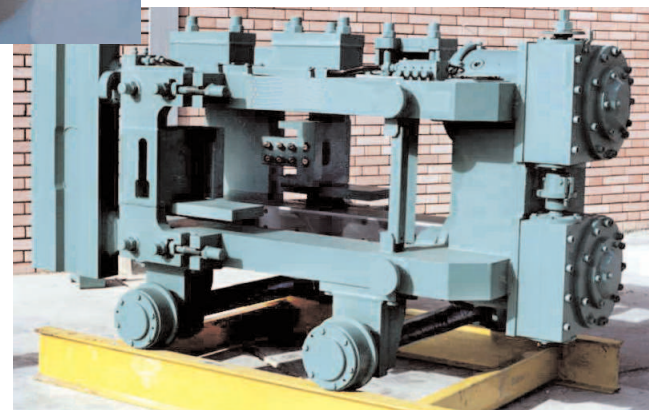
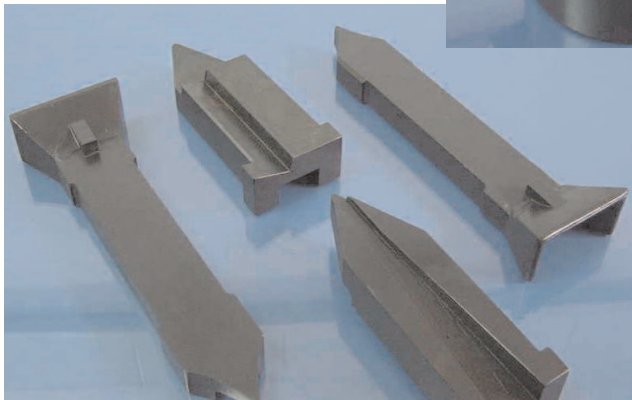
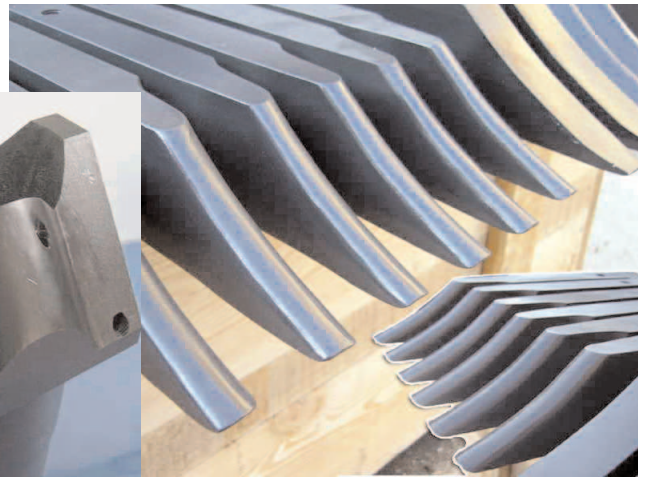
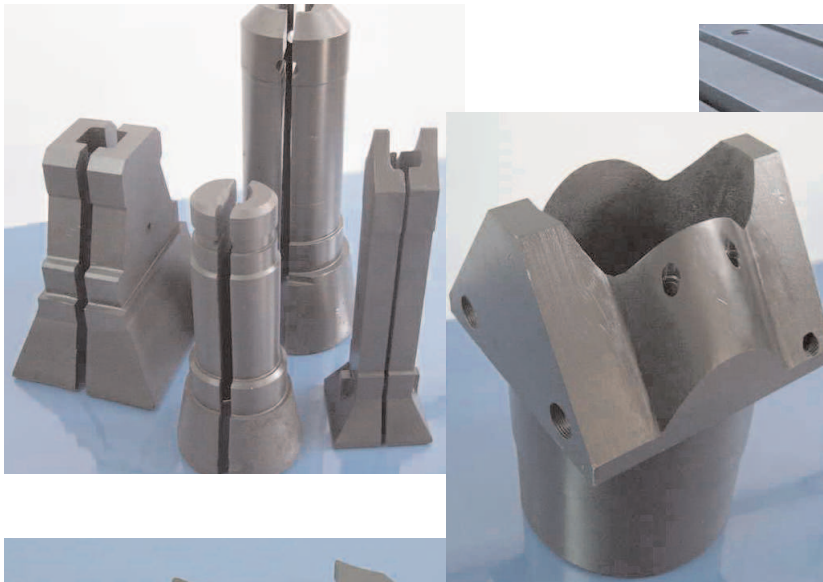
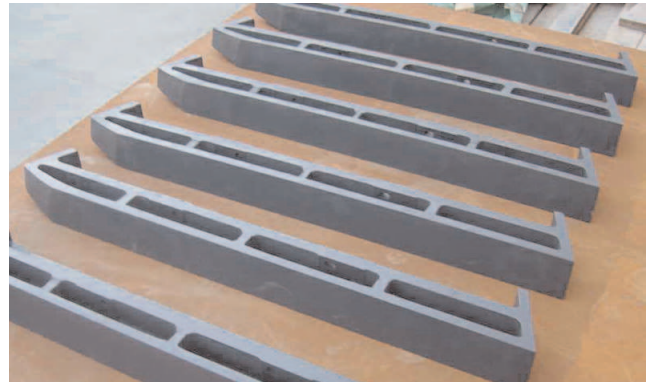
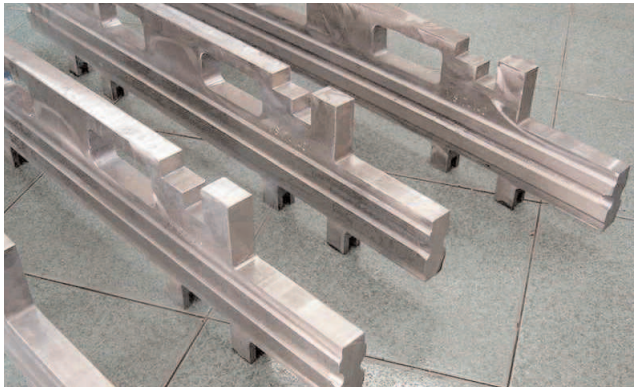
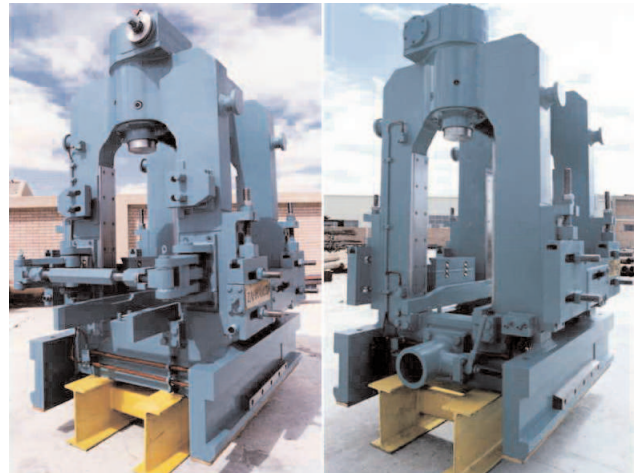
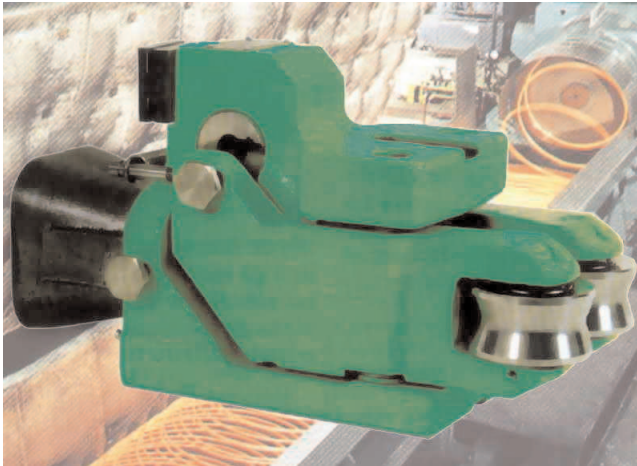
- Welding alloy machine \varnothing 600 x 6000 mm
- Essab machine \varnothing 1200 x 6000 mm
- TIG / MIG etc....

H- Inspection / testing:

- Hardness testing
- Diepenetration test
- Ultrasonic test
- Micrometers /calipers etc...

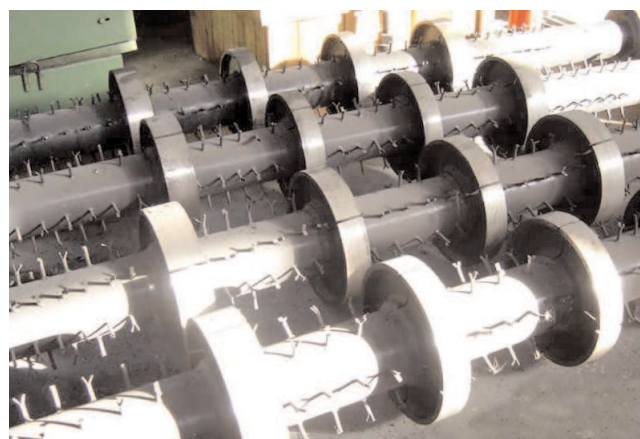


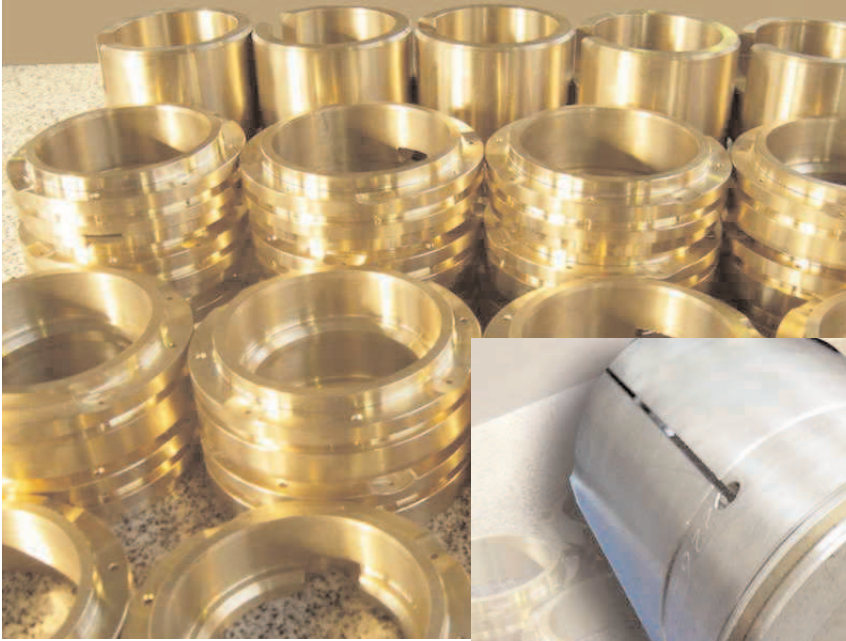
Bar / Rod



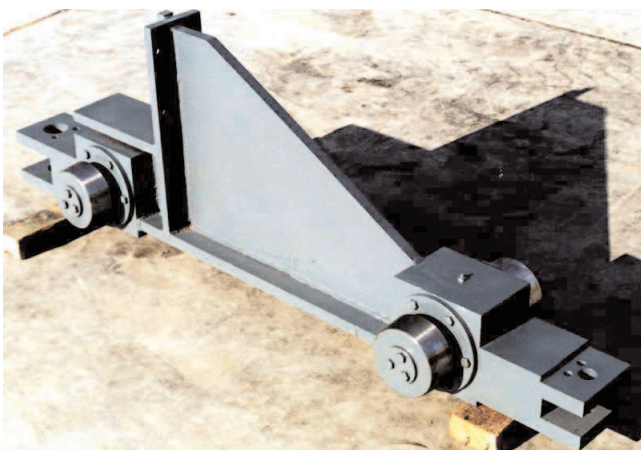
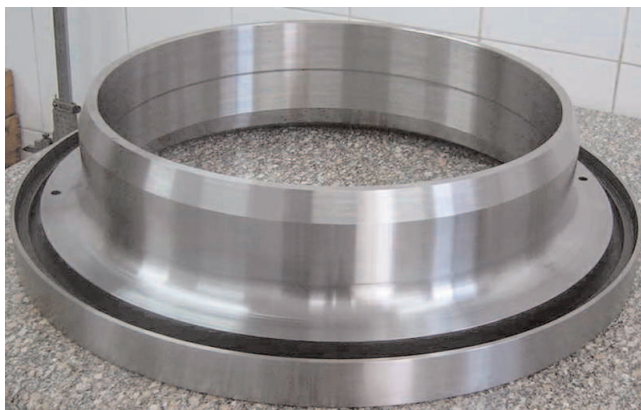
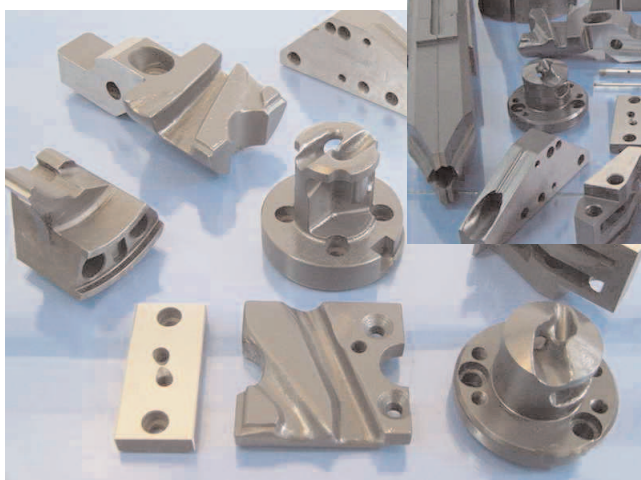


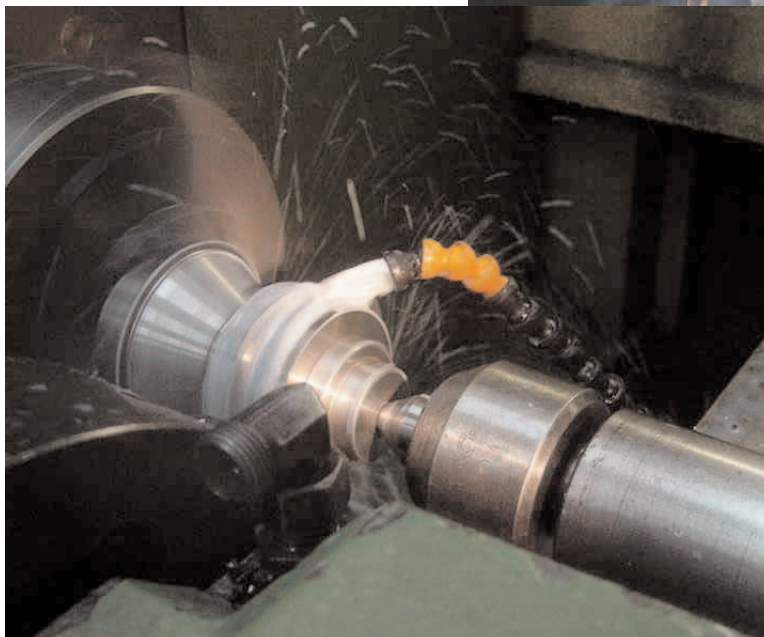
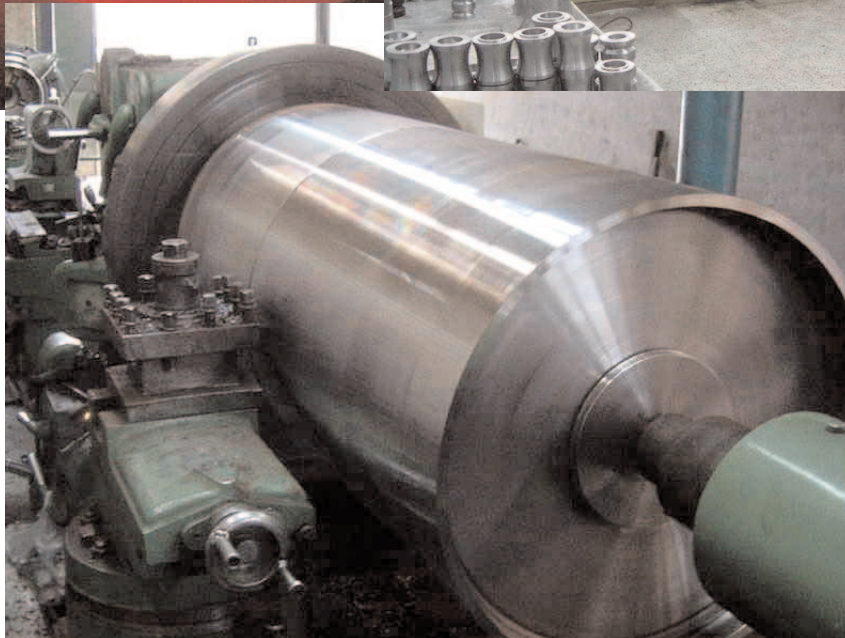
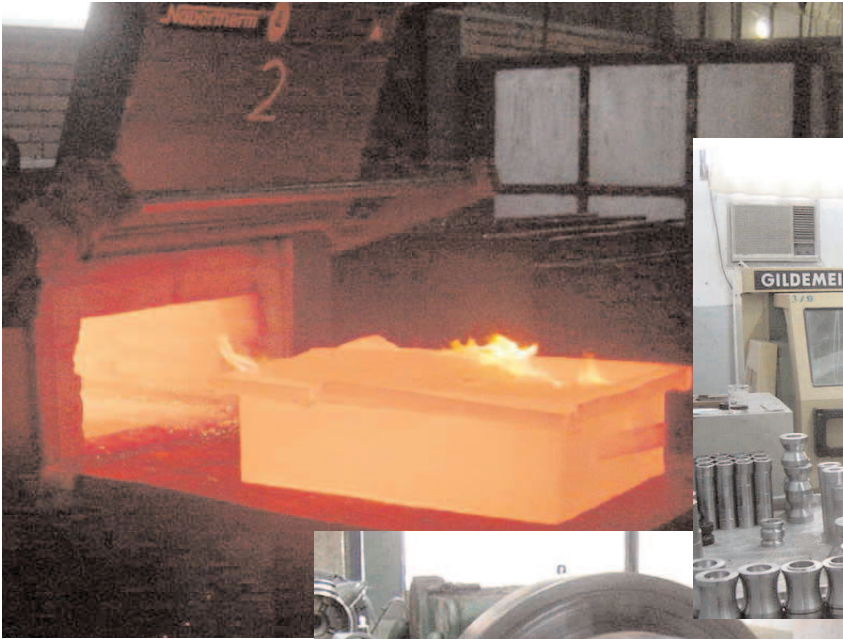
Parts for Caster Mill



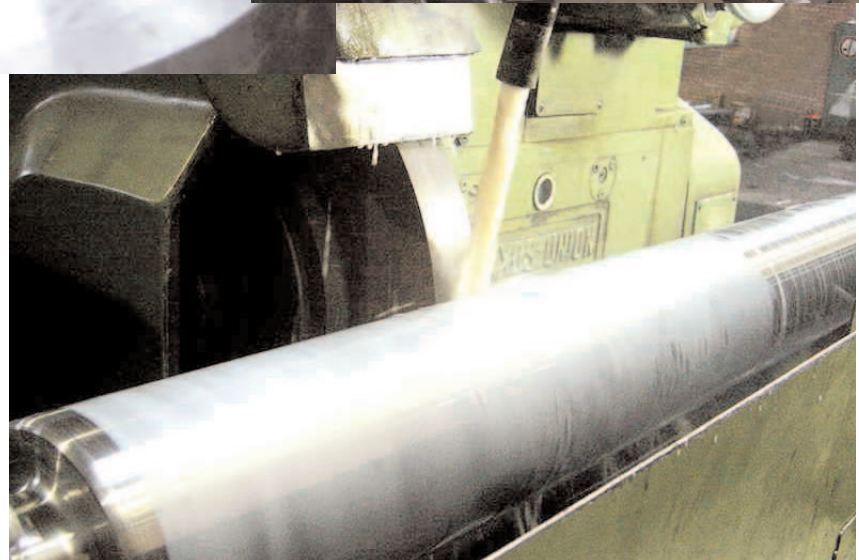
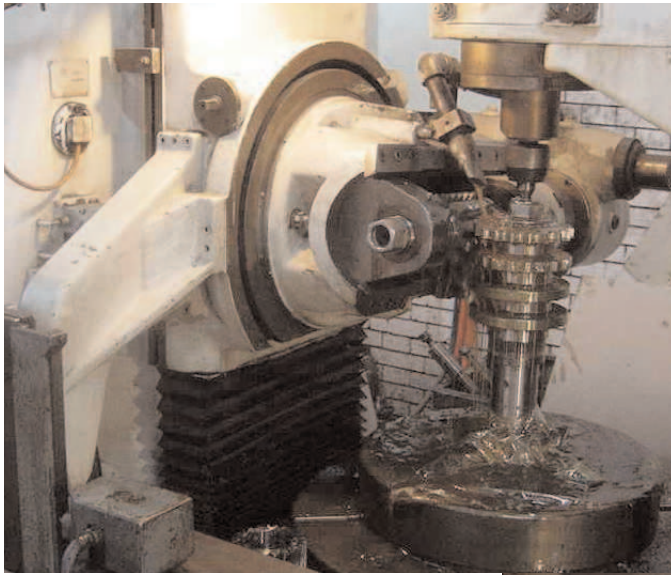


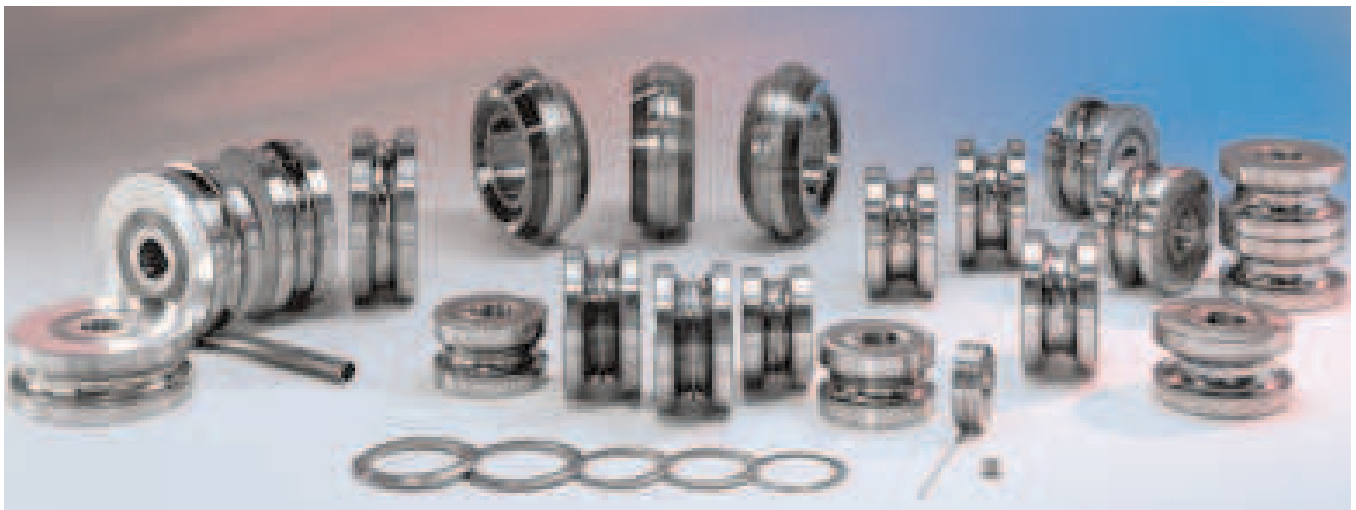
Miscellaneous





Machining Facilities





Top Notch Inserts





Comadex Cutting Tools b.v.

Raphaelstraat 1H
7031 BA Wehl, Holland

Tel: +31(0) 314-690 990

Fax: +31(0) 314-681 280

E-mail : info@comadex.nl

www.comadex.nl